


Date: Thursday, 12/20/2007 3:16:01 PM
 User: Kim Johnston

Process Sheet

3

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
 Job Number : 36458
 Estimate Number : 10943
 P.O. Number :
 This Issue : 12/20/2007 S.O. No. :
 Prsht Rev. : NC Part Number : K10004
 First Issue : 1 / 1 Type : SMALL /MED FAB Drawing Number : K10004 REV C
 Previous Run : 34955 Drawing Revision : C
 Material :
 Due Date : 1/15/2008 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : 12.12.21
 Comment : Est : 05.07.22 Reformat; Added D3428-3 per CHG003 K
 J/JLM

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

2.0 DC DOCUMENT CONTROL

This Issue
 Prsht Rev.



KS 08.01.14

Comment: DOCUMENT CONTROL

Photocopy bluefile for D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004

CHG003

08/02/07

2.0 D205641011 GHW Kit



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

GHW Kit

Qty Part Number Description Batch
 2 D205-641-011 GHW Kit

Batch

1335604

37131 (x) 8/2/150

33311 (x) SP

3.0 D2570 Bushing



Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bushing

Pick:

Qty Part Number Description Batch
 32 D2570 Bushing

Batch

1336321

SP

4.0 D2968041 Tow Ring



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Tow Ring

Pick:

Qty Part Number Description Batch
 2 D2968-041 Tow Ring

Batch

1333097 (24)

131957 (x)

8/1/31 SP (x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SADDLE KIT

Job Number: 36458

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description	Batch
1	D3428-3	Placard	131668 (3x)

136483 (1x) SP

6.0

D5951

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5951	Saddle	1536459

SP

7.0

D5953

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5953	Saddle	1536460

SP

8.0

D5955

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5955	Saddle	1535035 (1x)

36461 (7x) SP

9.0

D5957

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5957	Saddle	1535036 (1x)

8/1/31 54 (4x)

Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Drawing Name: SADDLE KIT

Job Number: 36458

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M105810

SP

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M105940

(17x) M104785 (51)x SP

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M106513

SP

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M16762

SP

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M104118

~~M104746~~

8/1/31 SP 4x

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Job Number: 36458

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description:

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	M104746 (6X)

M106785 2x SP

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total: 320.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	M106167

M106167

SP

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	M105842

M105842

SP

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total: 72.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	M105938

M105938

SP

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total: 160.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	M105940

M105940

8/1/30

(4x) SP

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 08/02/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number: 36458

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

Handwritten: 08/21/04 (4)

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *R*

Handwritten: 8/2/04 (4)

22.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 08/22/06 (4)

Job Completion



Handwritten: 2008/2/04 (4)

Handwritten: U

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22	TITLE SADDLE KIT		SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18
MS21042-5 (OR L5)	40	40	40

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36458

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY

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